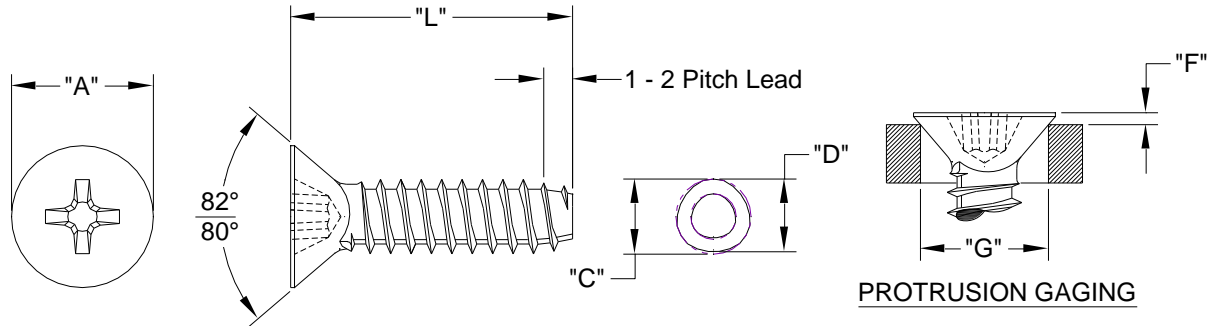


**TYPE 1 CROSS RECESS
82° FLAT HEAD
TRILOBE 48-2 T.F.S.**

88XXXXPFP
APRIL, 2014
REV 00
PAGE 1 of 1

Nominal Screw Length	Tolerance On Screw Length
Up To & Including 3/4"	± .030
Over 3/4"	± .050



Nominal Screw Size	"C"		"D"		For These Lengths & Shorter Are Undercut	"A"		Driver Size	Recess Penetration Gaging Depth		"G"		"F"	
	Circumscribing Circle		Major Diameter			Head Diameter			Gaging Depth		Gaging Diameter		Protrusion Height	
	Max.	Min.	Max.	Min.		Max.	Min.		Max.	Min.	Max.	Min.	Max.	Min.
#6-19	0.147	0.141	0.143	0.137	5/16	0.262	0.238	2	0.095	0.072	0.220	0.036	0.021	
#8-16	0.185	0.179	0.179	0.173	7/16	0.312	0.285	2	0.11	0.087	0.267	0.039	0.023	

Head Standard: ASME B18.6.3 Material: 300 Series Stainless Steel (18-8) Finish: Passivate, ROHS Compliant & Wax	COMMON USES: Plastics Less Than 800,000 psi Flexural Modulus
---	--