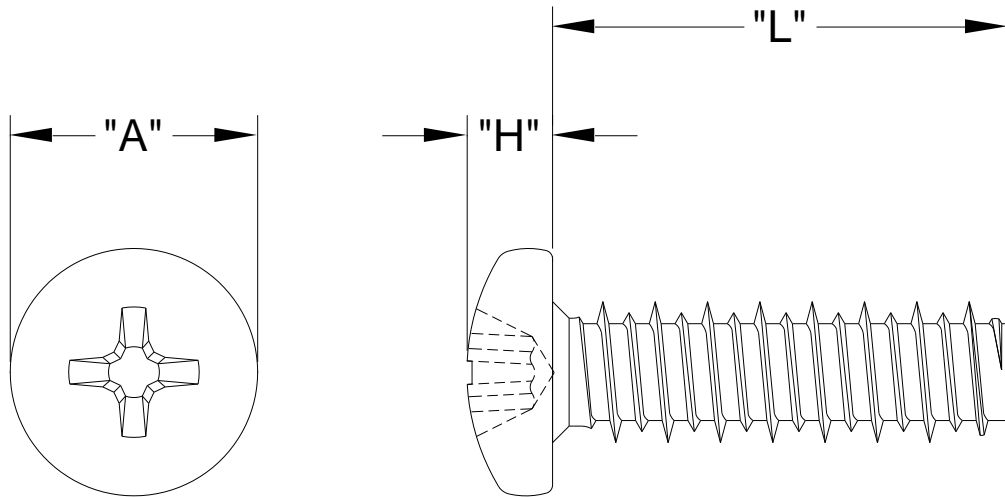


**TYPE 1 CROSS RECESS
PAN HEAD
HIGH-LOW T.F.S.**

88XXXXPPH
APRIL, 2014
REV 00
PAGE 1 of 1

Nominal Screw Length	Tolerance On Screw Length
Up To & Including 1"	+0 / -3/64
Over 1"	+0 / -1/16



Nominal Screw Size	High Thread Diameter		Low Thread Diameter	"A" Head Diameter		"H" Head Height		Driver Size	Recess Penetration Gaging Depth	
	Max.	Min.	Ref.	Max.	Min.	Max.	Min.		Max.	Min.
	#2-32	0.090	0.084	0.069	0.167	0.155	0.062		0.053	1
#4-24	0.115	0.105	0.086	0.193	0.180	0.071	0.062	1	0.061	0.043
#6-19	0.145	0.135	8.000	0.254	0.240	0.097	0.087	2	0.072	0.046
#8-18	0.170	0.160	0.130	0.270	0.256	0.097	0.087	2	0.080	0.055

Head Standard: ASME B18.6.3 Material: 300 Series Stainless Steel (18-8) Mechanical Properties: 81,000 psi Tensile Stress (Rb85 Min.) Finish: Passivate	COMMON USES: Plastics Less Than 400,000 psi Flexural Modulus
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