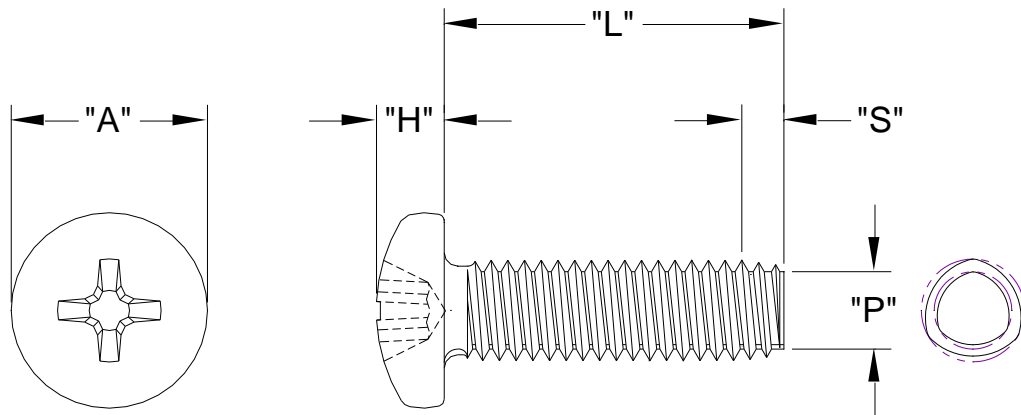


TYPE 1 CROSS RECESS PAN HEAD TRI-LOBE T.R.S.

88XXXXPPT
APRIL, 2014
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PAGE 1 of 1

Nominal Screw Length	Tolerance On Screw Length
Up To & Including 3/4"	+0 / -0.03
Over 3/4" to 1-1/2" Inclusive	+0 / -0.05
Over 1-1/2"	+0 / -0.06



Nominal Screw Size	Basic Screw Size	"Cd"		"Dd"		"p"	"S"		"A"		"H"		Driver Size	Recess Penetration Gaging Depth	
		Circumscribing Diameter		Major Diameter		Point Diameter	Point Taper Length		Head Diameter		Head Height			Max.	Min.
		Max.	Min.	Max.	Min.	Max.	Max.	Min.	Max.	Min.	Max.	Min.			
#6 - 32	0.138	0.1410	0.1350	0.1350	0.1290	0.111	0.109	0.062	0.270	0.256	0.097	0.087	2	0.080	0.055
#8 - 32	0.164	0.1670	0.1610	0.1610	0.1550	0.137	0.109	0.062	0.322	0.306	0.115	0.105	2	0.097	0.071
#10 - 24	0.190	0.1940	0.1880	0.1860	0.1800	0.153	0.146	0.083	0.373	0.357	0.133	0.122	2	0.113	0.089
#10 - 32		0.1930	0.1870	0.1870	0.1810	0.163	0.109	0.062							

<p>Head Standard: ASME B18.6.3 Material: 300 Series Stainless Steel (18-8) Mechanical Properties: Tensile Stress: 81,000 psi Min. (Rb85) Finish: Passivate & Wax</p>	<p>Common Uses: Most common head style; higher head height for increased strength; Material must be at least 20 points Rb lower than screw. Aluminum castings & extrusions</p>
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