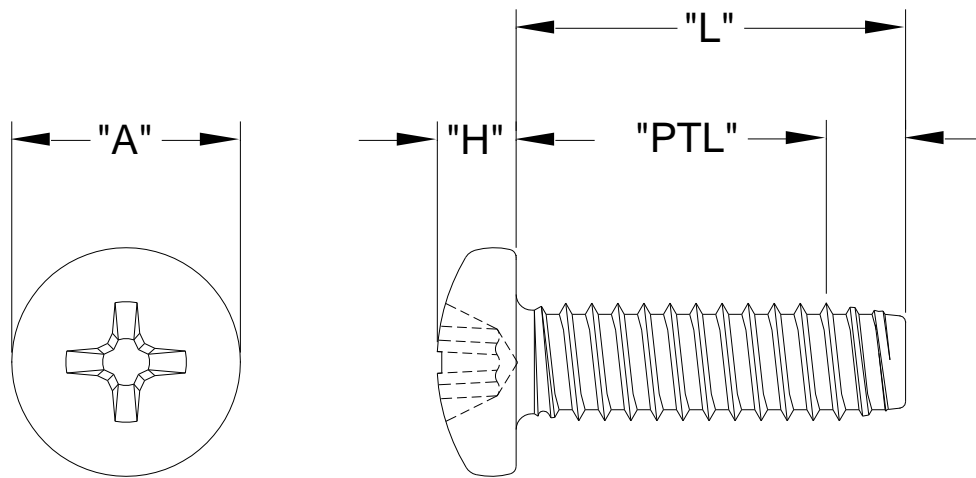


**TYPE 1 PAN HEAD
TYPE "B" SMS**

XXXXPPBZ
APRIL, 2014
REV 00
PAGE 1 of 1

Up To & Including 3/4"	-.030
Over 3/4 to 1-1/2"	-.050
Over 1-1/2"	-.060



Nominal Screw Size	"D"		"d"		"S"		"A"		"H"		Driver Size	Recess Penetration Gaging Depth	
	Major Diameter		Minor Diameter		Point Taper Length		Head Diameter		Head Height			Max.	Min.
	Max.	Min.	Max.	Min.	Max.	Min.	Max.	Min.	Max.	Min.			
#2-32	0.088	0.082	0.064	0.060	0.062	0.047	0.167	0.155	0.062	0.053	1	0.052	0.034
#6-20	0.139	0.132	0.104	0.099	0.100	0.075	0.270	0.256	0.097	0.087	2	0.080	0.055
#8-18	0.166	0.159	0.122	0.116	0.111	0.083	0.322	0.306	0.115	0.105	2	0.097	0.071
#10-16	0.189	0.182	0.141	0.135	0.125	0.094	0.373	0.357	0.133	0.122	2	0.113	0.089

Standard: ASME B18.6.3 Material: Carbon Steel, Heat Treat: Case Hardened Finish: Commercial Zinc, Bake & ROHS Compliant Clear Chromate Per ASTM F1941 Code Fe/Zn 3A	Common Uses: Most Common Head Style; Higher Head Height For Increased Strength; Used In Soft Plastics, Soft Woods, Thin Sheet Metal (<60% Of Major Dia.), Aluminum Extrusions
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