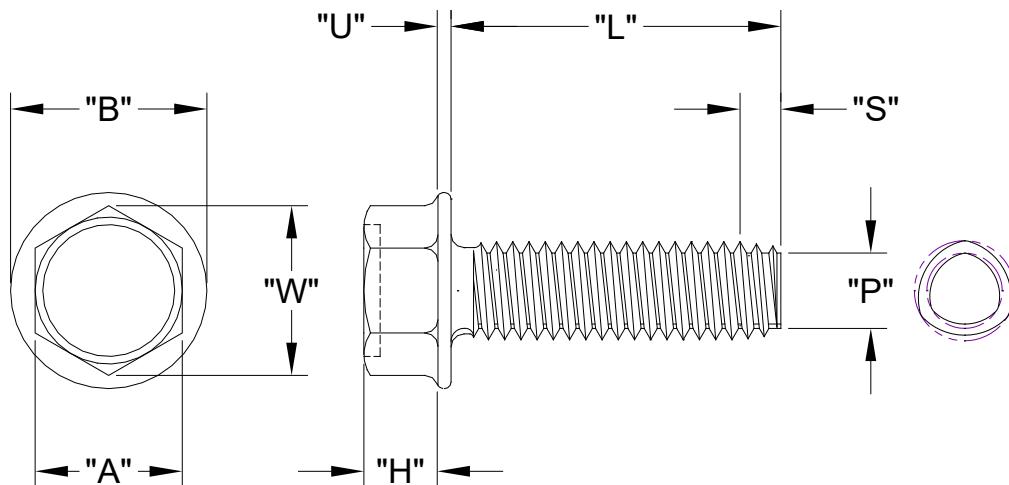


Nominal Screw Length	Tolerance On Screw Length
Up To & Including 3/4"	+0 / -0.03
Over 3/4" to 1-1/2" Inclusive	+0 / -0.05
Over 1-1/2"	+0 / -0.06



Nominal Screw Size	Basic Screw Size	"Cd"		"Dd"		Point Diameter	Point Taper Length	"S"		"A"		"W"		"H"		"B"		"U"		
		Circumscribing Diameter		Major Diameter				Width Across Flats		Width Across Corners	Head Height		Washer Diameter		Washer Thickness					
		Max.	Min.	Max.	Min.			Max.	Min.	Max.	Min.	Max.	Min.	Max.	Min.	Max.	Min.	Max.	Min.	
#4 - 40	0.112	0.1145	0.1105	0.1095	0.1055	0.090	0.088	0.050		0.188	0.181	0.202	0.060	0.049	0.243	0.225	0.019	0.011		
#6 - 32	0.138	0.1410	0.1350	0.1350	0.1290	0.111	0.109	0.062		0.250	0.244	0.272	0.093	0.080	0.328	0.302	0.025	0.015		
#8 - 32	0.164	0.1670	0.1610	0.1610	0.1550	0.137	0.109	0.062		0.250	0.244	0.272	0.110	0.096	0.348	0.322	0.031	0.019		
#10 - 24	0.190	0.1940	0.1880	0.1850	0.1790	0.153	0.146	0.083		0.312	0.305	0.340	0.120	0.105	0.414	0.384	0.031	0.019		
#10 - 32	0.190	0.1930	0.1870	0.1860	0.1800	0.163	0.109	0.062		0.312	0.305	0.340	0.155	0.139	0.432	0.398	0.039	0.022		
#12-24	0.215	0.2200	0.2140	0.2120	0.2060	0.179	0.146	0.083		0.375	0.367	0.409	0.190	0.172	0.520	0.480	0.050	0.030		
1/4 - 20	0.250	0.2550	0.2490	0.2450	0.2390	0.206	0.175	0.100		0.500	0.489	0.545	0.230	0.208	0.676	0.624	0.055	0.035		
5/16 - 18	0.313	0.3180	0.3120	0.3070	0.3010	0.264	0.194	0.111		0.562	0.551	0.614	0.295	0.270	0.780	0.720	0.063	0.037		
3/8 - 16	0.375	0.3810	0.3750	0.3685	0.3625	0.320	0.219	0.125		0.750	0.735	0.820	0.400	0.367	1.040	0.960	0.085	0.050		
1/2 - 13	0.500	0.5075	0.5015	0.4920	0.4860	0.433	0.269	0.154												

Head Standard: ASME B18.6.3  
 Performance Standard: SAE J-81  
 Material: Carbon Steel  
 Heat Treat: Case Hardened Rc45 Min.  
 Finish: Zinc, Bake & ROHS Compliant Clear Chromate  
 SST 96 Hr White, 120 Hr Red Plus Wax

Common Uses:  
 Increased bearing surface w/o adding a washer. Excellent for softer materials to reduce embedment; Used in sheet metal >60% of screw size, extruded sheet metal, zinc & aluminum die castings.