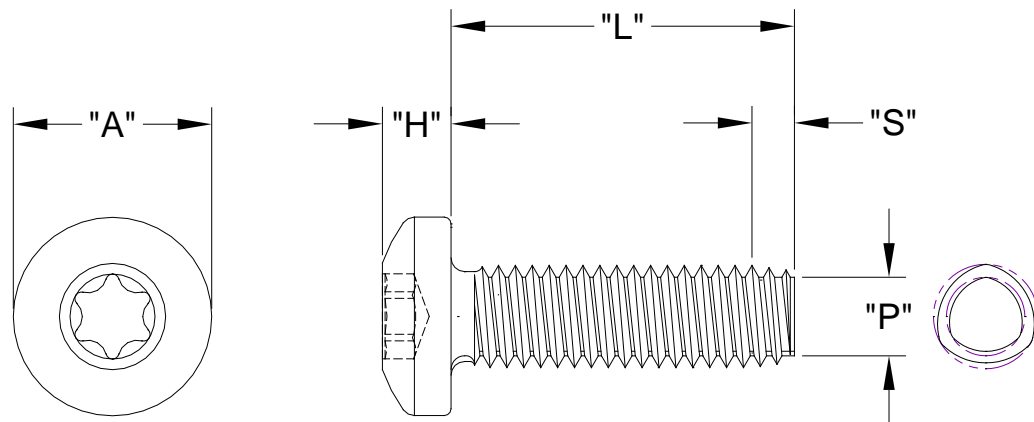


Nominal Screw Length	Tolerance On Screw Length
Up To & Including 3/4"	+0 / -0.03
Over 3/4" to 1-1/2" Inclusive	+0 / -0.05
Over 1-1/2"	+0 / -0.06



Nominal Screw Size	Basic Screw Size	"Cd"		"Dd"		"p"	"S"		"A"		"H"		Driver Size	Recess Penetration Gaging Depth	
		Circumscribing Diameter		Major Diameter			Point Diameter	Point Taper Length		Head Diameter		Head Height		Max.	Min.
		Max.	Min.	Max.	Min.	Max.	Max.	Min.	Max.	Min.	Max.	Min.			
#4 - 40	0.112	0.1145	0.1105	0.1095	0.1055	0.090	0.088	0.050	0.219	0.205	0.080	0.070	T10	0.045	0.035
#6 - 32	0.138	0.1410	0.1350	0.1350	0.1290	0.111	0.109	0.062	0.270	0.256	0.097	0.087	T15	0.055	0.045
#8 - 32	0.164	0.1670	0.1610	0.1610	0.1550	0.137	0.109	0.062	0.322	0.306	0.115	0.105	T20	0.070	0.055
#10 - 24	0.190	0.1940	0.1880	0.1860	0.1800	0.153	0.146	0.083	0.373	0.357	0.133	0.122	T25	0.085	0.070
#10 - 32		0.1930	0.1870	0.1870	0.1810	0.163	0.109	0.062							

Head Standard: ASME B18.6.3
 Performance Standard: SAE J-81
 Material: Carbon Steel
 Heat Treat: Case Hardened Rc45 Min.
 Finish: Zinc, Bake & ROHS Compliant Black Chromate
 SST 96 Hr White, 120 Hr Red Plus Wax

Common Uses:
 Most common head style; higher head height for increased strength; Used in sheet metal >60% of screw size, extruded sheet metal, zinc & aluminum die casting